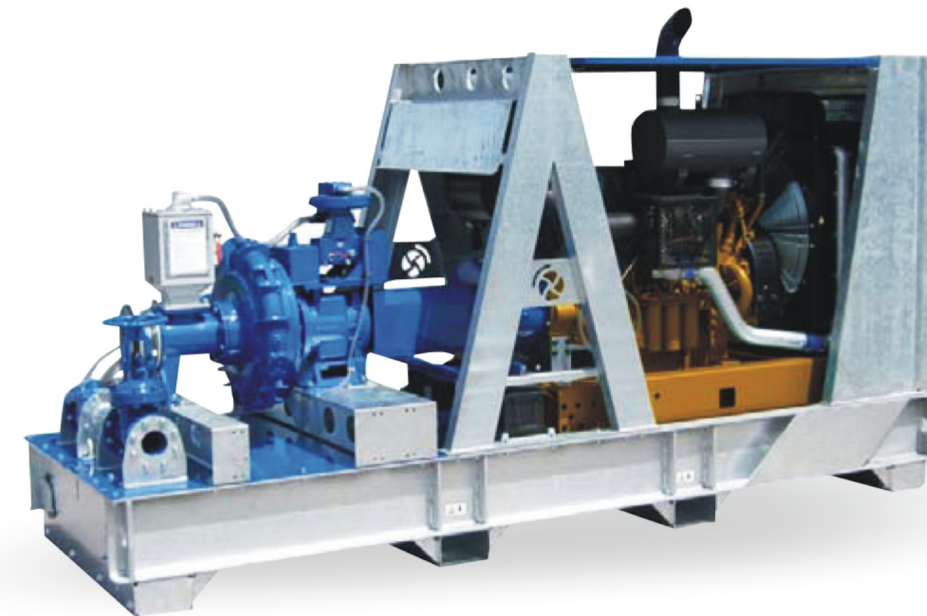


DEWATERING PUMP SET



PT TORISHIMA GUNA ENGINEERING

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Jakarta 13930 - Indonesia. Phone: +62 21 460 3963, Fax: +62 21 460 3937
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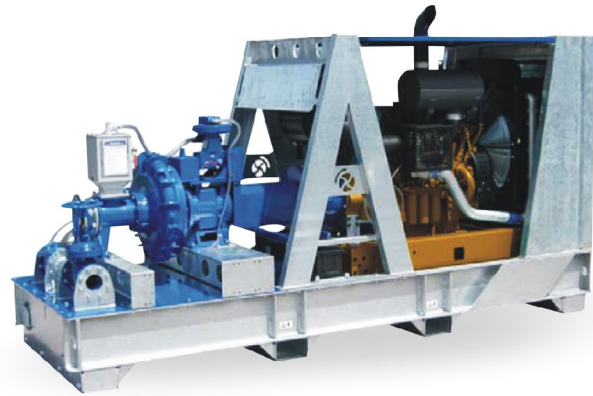
TURBOMACHINERY WORKSHOP : Jl. Selayar II Blok H-12, Kawasan Industri MM2100
Telajung, Cikarang Barat Bekasi 17845, West Java - Indonesia.
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*DIESEL DRIVEN
HIGH HEAD SOLIDS
HANDLING PUMP*



DEWATERING PUMP SET



BA AUTO PRIME PUMP

The BA range of pumps have been designed with a clear focus on reliability, efficiency and durability. Featuring a 100% mechanical priming system, the BA series pumps quickly prime and re-prime, even from dry conditions. The heavy build style of both pump and canopy make the BA range perfect for use in the strenuous contractor market.

WORLD CLASS PERFORMANCE

The BA range is built to be deployed on the most demanding dewatering and sewage bypassing applications. Using high efficiency pumps and state-of-the-art diesel engines, the pumps offer maximum performance at minimal cost, fully in-sync with the company philosophy of "Lowest cost of ownership".

SUSTAINABILITY

- High efficiency pumps minimising fuel consumption
- Emissions in accordance with EU stage & US EPA Tier regulations
- Corrosion free hot dip galvanised frame
- 100 % Oil-spill free priming system
- Fully bunded unit eliminating fuel / oil spills at all times

PUMP SPECIFICATION

Max. Flow	: 1100 m ³ /hour max (4843 US GPM)
Max. Pressure	: 107 mwc (358 ft.)
Connections	: Discharge DN 200 (8")
Connections	: Suction DN 250 (10")
Solids Handling	: 86 mm (3.4")
Impeller Type	: Semi-open impeller
Priming System	: BBA MP 100
Engine	: Caterpillar C9 ACERT™
Frame	: ET 12-40
Weight (net)	: Kg (lb)

COMPLETE PACKAGE DESIGNED & BUILT by BBA PUMPS

- Complete in-house design & production
- Over 60 years of experience in the market
- Complete testing facility in-house
- Contemporary & functional design
- Durable & eco-friendly materials
- Custom builds available

AFTER SALES SERVICE PRODUCT SUPPORT

- Single supplier for parts, spares & accessories
- Dedicated customer help-desk (24h service)
- Dedicated service department in-house
- Global parts distribution network
- Optional global on-site servicing available
- Extensive training options available (technical & commercial), on-site or in-house

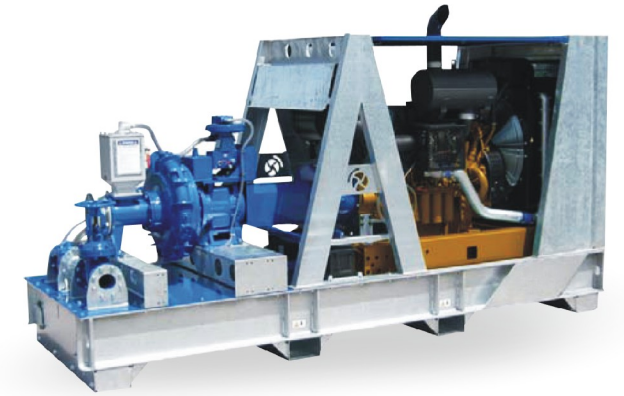


Dewatering

STANDARD TECHNICAL SPECIFICATIONS

BBA AUTO PRIME PUMP

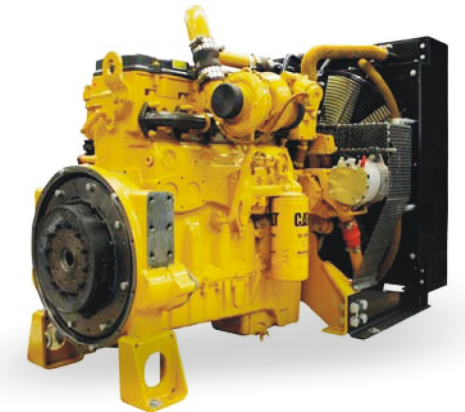
Max. Flow	: 1100 m ³ /hour max (4843 US GPM)
Max. Head	: 107 mwc (358 feet)
Impeller Type	: Semi - open impeller
Solids Handling	: 86 mm (3.4 inch)
Pump Casing	: Cast iron GG20
Impeller	: Cast iron GG20
Pump Shaft	: 17 - 4 Ph
Shaft Seal	: Cycloseal®
Seal Faces	: Tungsten/Sic
Additional	: (DVS) Double Volute System



BBA PRIMING SYSTEM

Air Handling Capacity	: 100 m ³ /h (59 CFM)
Max. Vacuum	: 8.5 (29 inHg)
Drive	: Toothed belt (continuous drive)
Float Box	: Aluminium
Float	: SSte 304
Non Return Valve	: Cast Iron GG25
Check Valve Disc	: Buna-N

Engine Brand	: Cartepillar
Engine Type	: C9 ACERT
Flywheel Power	: 198 kW (270 Hp)
Max. Engine Speed	: 1800 RPM
Fuel Consumption	: 215 g/kWh
Displacement	: 8.8 I
Number of cylinders	: 6
Cooling System	: Water Cooled
Exhaust Emission EU	: Stage IIIA
Exhaust Emission US	: Tier 3



BBA AUTO PANEL LC08

- Auto start / stop system
- Two float switches included (10 cable)
- RAMP-UP / DOWN function
- Rpm. Control with push buttons
- Fuel gauge
- Warning lights
- CAN Monitor Display

The CAN-MD Display additional engine data, e.g. Actual engine speed, working hours, battery voltage, fuel consumption and failures in clear text etc.



FUEL SYSTEM

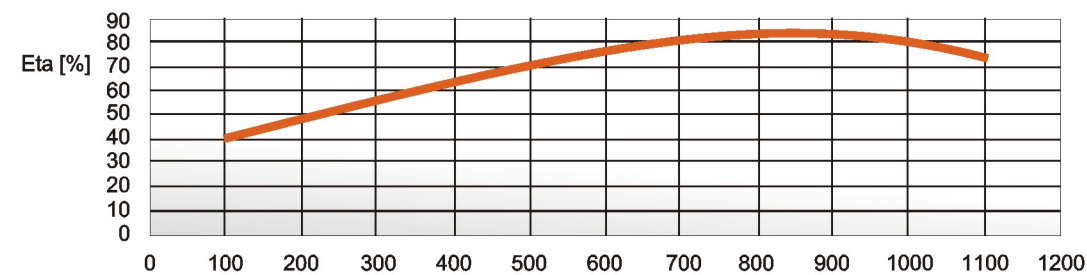
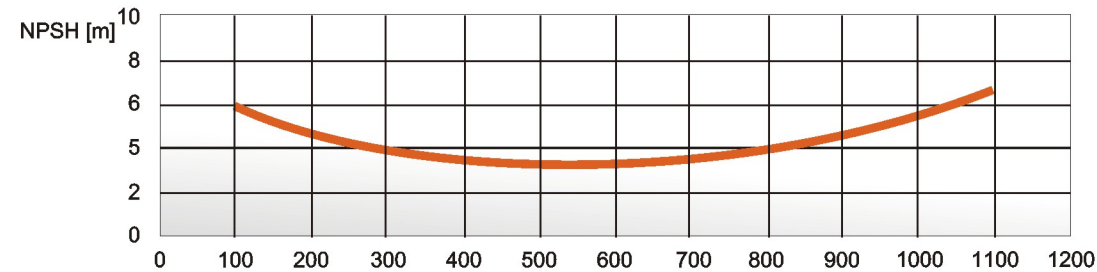
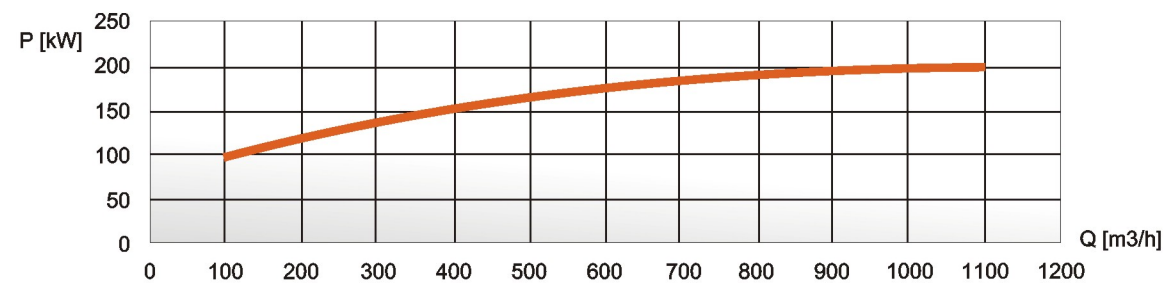
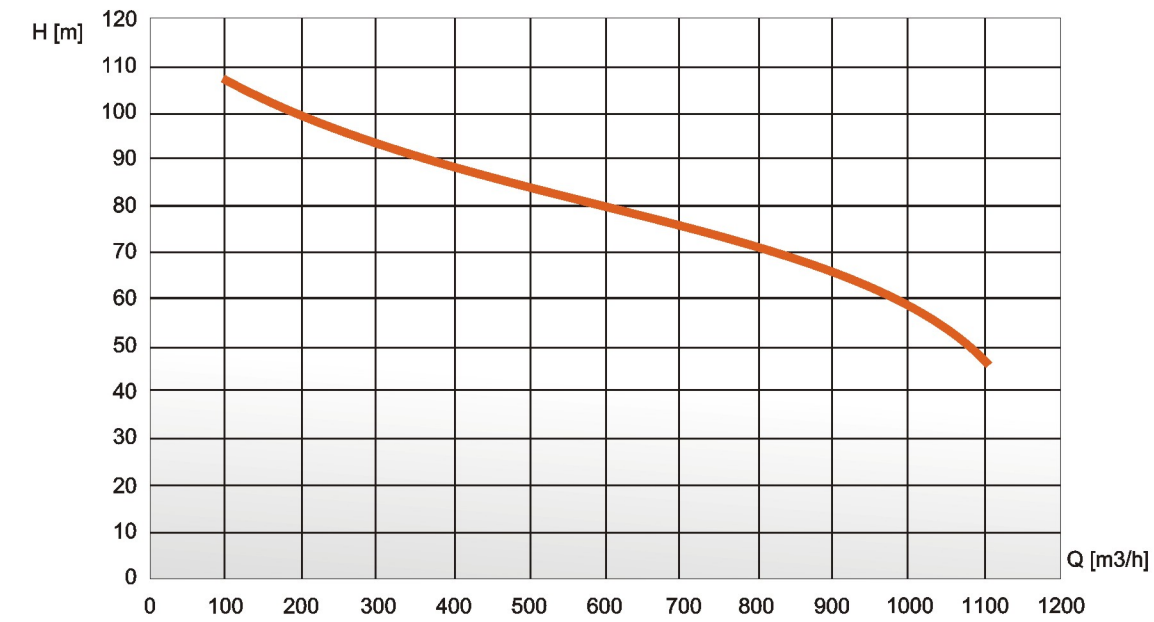
- PE fuel tank 300 L. Net (80 US Gallon)
- Fuel tank cap O 60 mm
- Electronic fuel injection system (ACERT™)
- Fitted with water separator & extra in-line fuel filter

ELECTRICAL SYSTEM & SAFETY FEATURES

- Premium quality battery 180 amp. 24 volt
- Low oil pressure shut down
- High temperature shut down
- Overload shutdown

PERFORMANCE CURVES (1800 RPM)

Continuous duty according ISO 9906

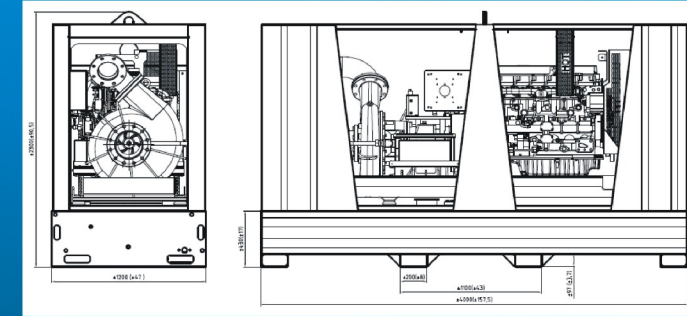


Engine Speed Rpm	H mwc	Capacity Q in m³/h				Fuel Consumption (BEP) l/h
		400	600	800	1000	
1800		87	78	70	58	55
1650		73	65	58	48	43
1500		60	52	42	28	30

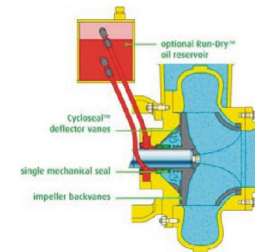
FR ET 12-40

BBA Open Diesel

- Frame Type : ET 12 - 40
- Dimension L x W x H : 4000 x 1200 x 2300 mm
- Dimension L x W x H : 157.5 x 47.2 x 90.5
- Basic Frame : Hot dip galvanised
- Fuel Tank : PE net 300 ltr (80 US Gallon)
- Fuel Tank Autonomy : 5 hours (at 1800 rpm BEP)
- Fuel Tank Cap : 60 mm (2.5 inch)
- Forklift Pockets : Fitted with 2 forklift pockets
- Lifting Point : Fitted with single lifting point
- Connections : Please consult "auxiliary items" in overleaf
- Exhaust System : Exhaust is mounted on the engine
- Additional : Fitted with oil-water separator



Actual dimensions in mm & inches (and may not reflect final execution)



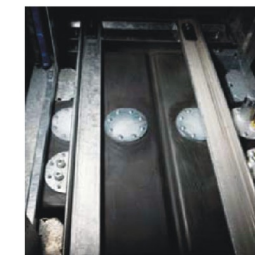
CYCLOSEAL®

Cycloseal® design, with its unique deflector vanes, works with the impeller backvanes to create a cycloaction. This action removes solids and abrasive material from the seal area.



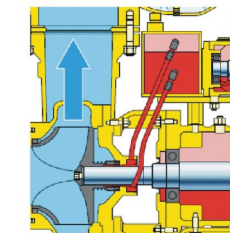
DOUBLE VACUUM PUMP

Diaphragm pump, air-cooled, water-resistant and oil-spillage free. Air capacity of 100 m³/hour.



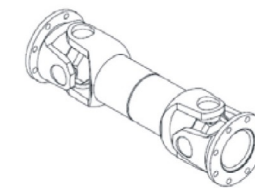
FUEL TANK

Fully banded, corrosion-free, 300 ltr, high-density polyethylene (HDPE) fuel tank, located in base of canopy.



RUN-DRY OPTION

All of the pumps in the BA series are designed to run dry for longer periods. The mechanical seal is cooled by an external oil circulation system.



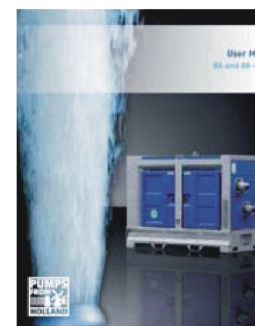
CARDAN SHAFT

Cardan shaft between pump and diesel engine for smooth operation, assembly angle 2.5° - 3°.



INTERCHANGEABLE PARTS

Modular construction to ensure minimal spare part stock levels.



USER MANUAL BA and BA-C

Extensive user manual with important information concerning the pump unit, pump installation and safety warnings. Available in several languages.

* Picture used are for illustration purposes only